

PART NO.	QTY	DESCRIPTION	NOTES
876083	6	Cylinder liner kit	
	6	• CYLINDER LINER	
876127	6	• Sealing ring kit	
	6	• • SEAL RING	
	18	• • SEAL RING	
	6	• PISTON	
876082	6	• Piston ring kit	
	6	• • OIL RING	
		• • EXPANDER RING	
	6	• • COMPRESSION RING	
	6	• • COMPRESSION RING	
	6	• GUDGEON PIN	
423124	12	• Lock ring	
876127	6	Sealing ring kit	
	6	• SEAL RING	
	12	• SEAL RING	
470190	6	• Sealing ring	
876082	6	Piston ring kit	
	6	• OIL RING	
	6	• EXPANDER RING	
	6	• COMPRESSION RING	
	6	• COMPRESSION RING	
270130	6	Big end bearing kit	STD D
270131	6	Big end bearing kit	0.25 MM U.S
270132	6	Big end bearing kit	0.50 MM U.S
270133	6	Big end bearing kit	0.75 MM U.S
270449	7	Main bearing kit	STD D
270450	7	Main bearing kit	0.25 MM U.S
270451	7	Main bearing kit	0.50 MM U.S
270452	7	Main bearing kit	0.75 MM U.S
276791	1	Thrust washer kit	STD D
276792	1	Thrust washer kit	0.1 MM O.S
276793	1	Thrust washer kit	0.2 MM O.S
423288	4	Thrust washer	0.3 MM O.S
275548	6	Gasket kit, GASKET KIT CYLINDER HEAD	
422413	6	• Sealing ring	D = 11 MM
423326	12	• Sealing ring	D = 32 MM
422415	12	• Sealing ring	D = 18 MM
875839	1	Gasket kit, GASKET KIT INDUCTION MANIFOLD	
469830	6	• Rubber ring	
424618	2	• Gasket	
875840	1	Gasket kit, GASKET KIT EXHAUST MANIFOLD	
470534	6	• Gasket	
468646	12	• Lock washer	
423350	6	• Lock washer	
941744	36	• Washer	
875841	1	• Gasket kit, GASKET KIT TURBO	
470939	1	• Gasket	
420641	1	• Gasket	
1543360	1	• Gasket	
942703	1	• Gasket	

PART NO.	QTY	DESCRIPTION	NOTES
11998	1	• Gasket	
955893	1	• Washer	
941906	1	• Spring washer	
18677	1	• Gasket	
273356	1	Repair kit, REPAIR KIT TURBO	TURBO 470109
417727	4	• Lock ring	
	2	• BEARING BUSHING	
	1	• THRUST BEARING	
	1	• PISTON RING	
	1	• SLEEVE	
411794	2	• Piston ring	
465027	1	• O-ring	
411809	10	• Spring washer	
422360	1	• Lock ring	
420469	10	• Washer	
420641	1	• Gasket	
1543360	1	• Gasket	
470939	1	• Gasket	
875842	1	Repair kit, REPAIR KIT WATER PUMP 1545261	
181286	1	• Ball bearing	
1545359	1	• Lock washer	
1545358	1	• Lock washer	
925262	1	• O-ring	
421306	1	• Wear ring	
1545283	1	• Sealing ring	
70913	1	• Deflector	
1660609	1	• Ball bearing	
958811	1	• Sealing ring	
275757	1	Repair kit, REPAIR KIT OIL PUMP 470343	
470347	4	• Bushing	
	1	• BEARING PIN	
	1	• SHAFT WITH GEAR	
	1	• GEAR	
875833	1	Gasket kit, GASKET KIT DECARBONIZING	
468963	6	• Gasket	
469455	6	• Sealing ring	
466405	6	• Rubber ring	
423281	6	• Sealing ring	
875838	1	Gasket kit, GASKET KIT RECONDITIONING	
947821	1		
907132	5	• Gasket	
18818	1	• Gasket	
467409	3	• Gasket	
469846	6	• Sealing ring	
18671	1	• Gasket	
942580	12	• Gasket	
940096	1	• Gasket	
468557	1	• Gasket	
468116	1	• Gasket	
413619	1	• Gasket	
468094	1	• Sealing ring	
925059	1	• O-ring	
423123	1	• Sealing ring	
957171	4	• Gasket	

PART NO.	QTY	DESCRIPTION	NOTES
422130	1	• Gasket	
11996	3	• Gasket	
18677	4	• Gasket	
424603	1	• Gasket	
957181	4	• Gasket	
424621	1	• Gasket	
821754	1	• Sealing ring	
470383	2	• Sealing ring	
469846	1	• Sealing ring	
949658	2	• O-ring	
469486	1	• Gasket	
949659	1	• O-ring	
469483	1	• Sealing ring	
418326	2	• Rubber ring	
18671	4	• Gasket	
15304	1	• Gasket	
947620	3	• Gasket	
18666	1	• Gasket	
11994	2	• Gasket	
947281	2	• Gasket	
423352	1	• Gasket	
1544410	1	• Sealing ring	
1544710	1	• Sealing ring	
423351	1	• Gasket	
11996	1	• Gasket	
925257	1	• O-ring	
925254	1	• O-ring	
466405	6	• Rubber ring	
468461	2	• Gasket	
469328	6	• Gasket	
469507	1	• Sealing ring	
941666	1	• Felt ring	
876020	1	Spring kit	
18702	1	• Washer	
843927	2	• Wear washer	
845208	1	• Sleeve	
845215	1	• Spring	
941908	1	• Spring washer	
941911	1	• Spring washer	
942336	1	• Spring washer	
955328	1	• Screw	
955542	1	• Screw	
959821	1	• Screw	
963107	1	• Nut	